

#### Mulder Natural Foods n.v

# Finished Product specification (FPS): Choco pillow bio with sunflower oil

VK-FM-0700E 1

DOC date: 06-10-16

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MNF BASE CODE: CHPI\_CHOC\_BIO\_H BASE VERSION: v1(14/02/19) FPS version: 02-12-19

Ingredients		Average %	Allergen
Chocolate-filling*		41,1	
sugar*			
chocolate*	8,2		
(sugar*, cocoa powder*, cocoa butter*)			
Rapeseed oil*			
Sunflower oil*	6,3		
skimmed <b>milk</b> powder*			milk
emulsifier: lecithins* (sunflower)			
antioxidant: tocopherol-rich extract			
hazelnuts *	< 0,5		nuts
Wheat flour*			gluten
Rice semolina*			
Oat flour*			gluten
Chocolate powder*		9,8	
(sugar*, cocoa powder*)			
Sugar*			
Salt			

#### May contain traces of other nuts and soy.

Ingredients in bold are allergens according to the European legislation (EC/1169/2011) GMO: no genetic modification (in accordance with EC/1829/2003 and EC/1830/2003) \*product from organic agriculture EU/Non-EU (certified by BE-BIO-02)



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#### **Product Information**

Physical aspects (tolerances)

< 6%

Form: Extruded, chocolate-fla

**Flavour:** Typical for cereals, sweet, chocolate

Crunchy

Colour: brown

**Texture:** 

### Average nutritional value on 100g

Extruded, chocolate-flavoured, pillow-shaped cereals with chocolate-filling

Claims (cf. EC/2006/1924)

Source of fibre

Energy:	1926 kJ * /	458 kcal <sup>3</sup>
Fat:		17,0 g *
of which saturates:		2,6 g *
Carbohydrates		67,8 g *
of which sugars:		31,0 g *
Fibre:		3,2 g *
<b>Protein:</b>		7,0 g *
Salt:		0.53 g *

<sup>\*</sup> All values above are obtained via calculation (cf. EC/1169/2011)



**Moisture:** 

Microbiological Standard	Target (m) [cfu/g]	Tolerance (M) [cfu/g]
Aerobic (mesophilic) count**:	1.000	10.000
Osmophilic yeasts:	< 50	300
Xerophilic moulds:	< 50	300
Enterobacteriaceae**:	100	1.000
E. coli:	< 10	< 50
Listeria monocytogenes*:	Not applicable*	-
Salmonella spp.:	-	Absent in 25g
Clostridium botulinum:	-	Absent in 25g

All microbiology parameters are evaluated and tested following a 3-class sampling plan. In which, n=5 and c=2. For pathogens, m=M and therefore c=0.

m = target

M = rejection limit / max tolerance

n = number of samples to be taken when tested

Not deemed to be relevant, as no association of these type of foods with outbreaks of listerosis.

All values above are based on a study by the Unversity of Ghent

[© 2018 Uyttendaele, M.; De Loy-Hendrickx, A.; Vermeulen, A.; Jacxsens, L.; Debevere, J.; Devlieghere, F.; Microbiological Guidelines: Support for Interpretation of Microbiological Test Results of Foods, February 2018; Published by Die Keure, ISBN 978 2 87403 503 6 ~ FMFP-UGent (Food Microbiology & Food Preservation Research Group) - Department of Food Technology, Safety & Health - Faculty of Bioscience Engineering, Ghent University; Coupure links 653, B-9000 Gent | All Rights Reserved |]

<sup>\*</sup> Legal base for L. monocytogenes (EU Regulation 2073/2005): food safety criteria, catgeory 1.3 (ready-to-eat foods unable to support the growth of L. monocytogenes, other than those intended for infants and for special medical purposes).

<sup>\*\*</sup> Threshold values as a hygiene indicator, set according to historical analysis results



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 Contaminants
 Tolerance

 cf. EC/1881/2006
 cf. EC/1881/2006

**Aflatoxins:** B1 < 2 ppb // B1 + B2 + G1+ G2 < 4 ppb

Deoxynivalenol (DON):< 500 ppb</td>Zearalenone (ZEA):< 50 ppb</td>Ochratoxin A (OTA):< 3 ppb</td>Fumonisins:< 800 ppb (corn)</td>Acrylamide:cf. EC/2017/2158

Packaging Description Shelflife

BULK: Box PE inliner in cardboard box 12 months after production, in sealed original packaging

(+ maintaining the conditions described below)

Printing Storage / Transport conditions

 Lotcode:
 SYDDD LLP
 Temperature:
 ≤ 20°C

 Hour:
 HH:mm
 Relative Humidity:
 ≤ 60%

 Best before date:
 DD/MM/YYYY
 Extra:
 Dry

S = production **S**ite, Y = **Y**ear, D = **D**ay, L = production **L**ine, P = label Printer, H = **H**our, m = **m**inute, M = **M**onth

#### Foreign Materials

As Mulder Natural Foods, is BRC / IFS certified, we take maximum measures to prevent the presences of Foreign Materials. We follow a strict supplier policy and have several systems in place to avoid such contaminations (e.g. magnets [on crunchy lines], laser/optical sorters [sensitivity depending on type of material and colour], sieves [30x30 or 40x40 mm depending on type of product + 600 µm for wheat flour], metal detectors, X-ray [on all packaging lines except, cup line]). Nevertheless a complete absence of Foreign Materials cannot be garanteed, including accidental / exeptional presences of bigger pieces.



#### Mulder Natural Foods n.v Finished Product specification (FPS)

#### APPROVAL SECTION

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By signing and completing the fields below Mulder Natural Foods and the customer approve all parameters and values, described on page 1 to 3, concerning Choco pillow bio with sunflower oil (MNF BASE CODE: CHPI\_CHOC\_BIO\_H, BASE VERSION: v1(14/02/19), FPS version: 02/12/2019).

The FPS file is only

- ▶ applicable for the previous described product.
- **▶** valid with two signatures.

(page 1, 2, 3 & 4)

Name: Jolien De Vos
Function: QA
Date: 02-12-19

Signature:



### **APPROVAL CUSTOMER**

(page 1, 2, 3 & 4)

Name:	
Function:	
Ciamatura	
Signature:	